



AHU with heat recovery

Rekuperatoriniai įrenginiai

Centrale wentylacyjne z odzyskiem ciepła

Вентиляционные агрегаты с рекуперацией тепла



AHU with cross-counterflow plate heat exchanger. Air handling units RIS H EKO have high efficiency counterflow heat exchanger. AHU is used for ventilation of houses and other heated areas.

- Energy saving and low noise EC fans.
- Efficiency of heat exchanger up to 94%.
- Integrated electrical heater or optional water/DX heating/cooling.
- Controlled air flow.
- Supply air temperature control.
- Motorizes by-pass damper.
- Anti-freeze protection of the heat exchanger.
- Low noise level.
- Acoustic insulation of the walls – RIS 700 H - 30mm and RIS 1200 - 5500 - 50 mm.
- RIS 700 - 5500 H EKO all versions can be controlled with UNI, PRO and TPC remote control devices.
- Powder coated painting RAL 7040.
- Easy mounting.
- Full integrated plug & play control system.
- RIS 1900H - 5500H EKO optional SIEMENS Climatix controller.
- Integrated pressure switch for filter pollution.
- Electrical heater control 0 - 10V.
- Optional CO<sub>2</sub>, pressure or airflow transmitter.
- RIS 1900H - 5500H EKO optional roof and outlet cover.
- RIS 3500H - delivered in three sections and RIS 5500H in two sections.



Urządzenia wentylacyjne RIS H EKO wyposażone w wydajny płytowy wymiennik ciepła strumieni przeciwbieżnych. Rekuperatory przeznaczone są do wentylacji ogrzewanych pomieszczeń.

- Energooszczędne i cicho pracujące wentylatory EC.
- Wydajny płytowy wymiennik ciepła strumieni przeciwbieżnych, zwracający do 94% ciepła.
- Zintegrowany grzejnik elektryczny i opcjonalny kanałowy wodno-freonowy grzejnik/schładzacz.
- Zmienisty strumień powietrza.
- Sterowanie temperatury dostarczanego powietrza.
- Zasuga obejściowa z silnikiem.
- Ochrona przeciwzamarzaniowa wymiennika ciepła.
- Niski poziom hałasu.
- Izolacja przeciwhałasowa ścianek – RIS 700 H - 30 mm i RIS 1200 - 5500 - 50 mm.
- RIS 200V - 1900V EKO można sterować za pomocą pilotów UNI, PRO i TPC.
- Obudowa malowana metodą proszkową – kolor RAL 7035.
- Szybki i łatwy montaż.
- Przygotowanie „Plug & play” i całkowicie zintegrowana automatyka sterowania
- RIS 1900H - 5500H EKO opcjonalnie możliwość zamówienia sterownika SIEMENS Climatix.
- Zintegrowany miernik zanieczyszczenia filtrów (RIS V 700-1900 EKO).
- Sterowanie grzejnikiem elektrycznym 0-10V.
- Opcjonalny przetwornik CO<sub>2</sub>, ciśnienia lub wilgotności
- RIS 1900H - 5500H EKO opcjonalnie zamawiany okap i króćiec.
- RIS 3500H – dostarczany jest w dwóch, a RIS 5500H – w trzech sekcjach.



Vėdinimo įrenginiai RIS H EKO pagaminti su efektyviu priešpriešinių srautų plokšteliui šilumokaičiu. Rekuperatoriai montuojami vėdinti šildomas patalpas.

- Энергия таупантис и тильяи dirbantys EC ventilatoriai.
- Ефективус пriešpriešinių srautų plokštelinis šilumokaitis, kurio gražinama šiluma iki 94%.
- Integruotas elektrinis šildytuvas ir papildomai komplektuojamasis kanalinis vandenis/freoninis šildytuvas/ausintuvas.
- Keičiamas oro srautas.
- Tiekiamo oro temperatūros valdymas.
- Motorizuota apėjimo sklendė.
- Priešūšalimine šilumokaicio apsauga.
- Žemas triukšmo lygis.
- Sienelijų triukšmo izoliacija – RIS 700 H - 30mm and RIS 1200 - 5500 - 50 mm.
- RIS 700 - 5500 H EKO galima valdyti su UNI, PRO ir TPC pulteliais.
- Milteliniai būdu dažytas korpusas – spalva RAL 7040.
- Greitas ir lengvas montavimas.
- „Plug & play“ paruošimas ir pilnai integruota valdymo automatika.
- RIS 1900H - 5500H EKO galimybė papildomai užsakyti SIEMENS Climatix valdiklį.
- Integruotas filtru užterštumo matuoklis (RIS V 700 - 1900 EKO).
- Elektrinio šildytuvo valdymas 0-10V.
- Papildomai komplektuojamasis CO<sub>2</sub>, slėgio arba drėgmės keitiklis.
- RIS 1900H - 5500H EKO papildomai užsakomas stogas ir atvamzdis.
- RIS 3500H - trijimasis, RIS 5500H dvejomis sekcijomis.



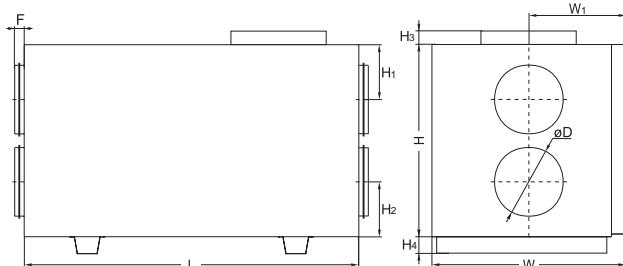
Установки с рекуперацией тепла RIS H EKO очищают, нагревают и подают свежий воздух. Установки RIS EKO извлекают тепло у выходящего воздуха и передают его поступающему воздуху.

- Экономные и бесшумные вентиляторы EC.
- Пластинчатый теплообменник, эффективность теплоотдачи до 94%.
- Встроенные электрический нагреватель или как опция водяной/DX отопление/охлаждение.
- Регулируемый воздушный поток.
- Регулируемая температура приточного воздуха.
- Защита теплообменника от замерзания.
- Низкий уровень шума.
- Акустическая изоляция стенок - RIS 500 H - 30мм, RIS 1200 - 5500 - 50мм.
- RIS 700 - 5500 H EKO с интегрированными возможностями.
- Управления с помощью пультов UNI, PRO и TPC.
- Корпус: окрашенный RAL 7040.
- Легко и быстро монтируются.
- Интегрированная полная система управления агрегата “plug & play”.
- RIS 1900 H - 5500H EKO – опция SIEMENS Climatic контроллер.
- Установлен датчик давления для фильтра загрязнения.
- Контроль электрического нагревателя 0 -10 V.
- Опциональная контроль: CO<sub>2</sub>, давление в системе и трансмиттер приточного воздуха.
- RIS 1900H - 5500H EKO опция козырька и крышка розетки.
- RIS 3500H – разделен на 3 секции и RIS 5500H на 2 секции.

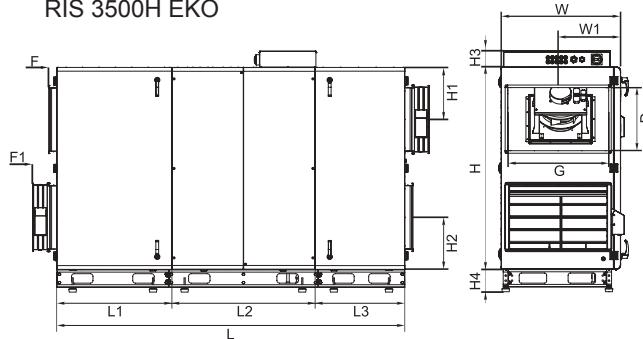
## Accessories

Remote controller	Programmable controller	Programmable controller	Pressure transmitter	CO <sub>2</sub> transmitter	Duct humidity sensor	Circular duct silencer	Heating coil
UNI p. 190	PRO p. 189	TPC p. 188	1141 p. 191	RC02-F2 p. 192	KFF-U p. 193	AKS p. 236	AVS p. 202

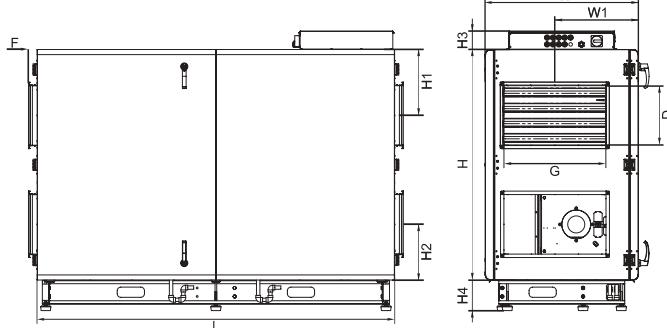
RIS 700H EKO 2.0 - RIS 1200H EKO 2.0  
and RIS 1900H EKO EKO



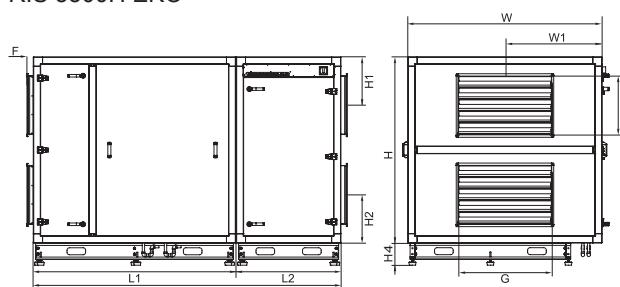
RIS 3500H EKO



RIS 2500H EKO



RIS 5500H EKO



RIS 1200 H W EKO 2.0

- New unit version
- Unit with EC fans
- W heater type
- H housing type
- Air flow m<sup>3</sup>/h
- RIS ahu with plate heat exchanger

Type	Dimensions [mm]															
	L	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	W	W <sub>1</sub>	ØD	G	D	H	H <sub>1</sub>	H <sub>2</sub>	H <sub>3</sub>	H <sub>4</sub>	F	F <sub>1</sub>
RIS 700HE/HW EKO 2.0	1200	-	-	-	670	335	250	-	-	780	210	210	-	126	40	-
RIS 1200HE/HW EKO 2.0	1500	-	-	-	760	380	315	-	-	1200	269	269	70	141	40	-
RIS 1900HE/HW EKO	1800	-	-	-	800	400	400	-	-	1245	331	331	106	141	70	-
RIS 2500HE/HW EKO	2100	-	-	-	900	490	-	600	350	1355	387	327	108	180	50	-
RIS 3500HE/HW EKO	2756	909	1132	709	946	494	-	800	500	1600	413	413	129	180	65	192
RIS 5500HE/HW EKO	2644	1740	900	-	1670	835	-	800	500	1600	415	415	-	180	55	-

## Accessories

Circular duct water cooler	Mounting clamp	Shut-off damper	Actuator for dampers	Thermic water valve actuator	Mixing point	2 and 3 way valves	Water heater coil
AVA p. 212	AP p. 235	SKG p. 232	SP p. 199	SSB p. 194	RMG p. 195	VVP/VXP p. 196	SVS p. 208

Type	Accessories						
	UNI PRO TPC	1141 RC02-F2 KFF-U	AKS SKG AP	SKS SVS	AVA	AVS	SP
RIS 700HE EKO 2.0	+	+	250	-	250	250	*
RIS 700HW EKO 2.0	+	+	250	-	250	250	**
RIS 1200HE EKO 2.0	+	+	315	-	315	315	*
RIS 1200HW EKO 2.0	+	+	315	-	315	315	**
RIS 1900HE EKO	+	+	400	-	400	400	*
RIS 1900HW EKO	+	+	400	-	400	400	**
RIS 2500HE EKO	+	+	-	600x350	-	-	int
RIS 2500HW EKO	+	+	-	600x350	-	-	int
RIS 3500HE EKO	+	+	-	800x500	-	-	int
RIS 3500HW EKO	+	+	-	800x500	-	-	int
RIS 5500HE EKO	+	+	-	800x500	-	-	int
RIS 5500HW EKO	+	+	-	800x500	-	-	int

\* - SP actuators LM230A-TP or \*\* - with sprig back NF230A for the fresh air dampers.

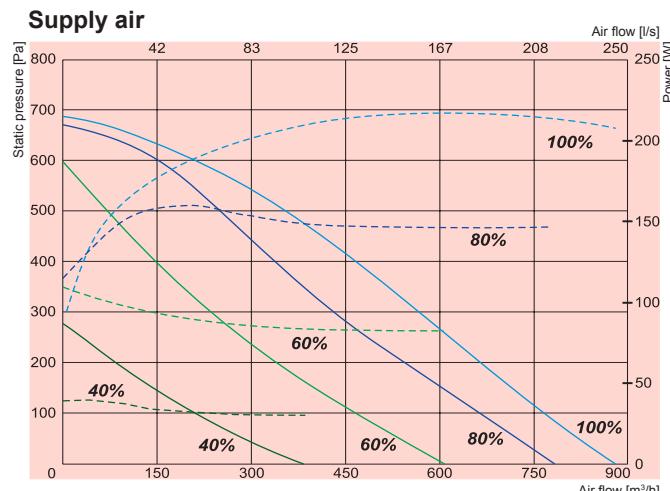
If ordering RIS 1900-5500HW EKO and SVS/AVS must be ordered water sensor (TJP 10K) and duct thermostat (C04C)  
int - already integrated into the unit

Type	Accessories							
	SSB Heating	SSB Cooling	RMG 80/60°C	RMG 60/40°C	VVP/VXP 80/60°C	VVP/VXP 60/40°C	Comfort Box	Roof Outlet cover
RIS 700HE EKO 2.0	-	81	-	-	-	-	-	-
RIS 700HW EKO 2.0	61	81	3-1,0-4	3-0,63-4	45.10-1,1	45.10-0,63	-	-
RIS 1200HE EKO 2.0	-	81	-	-	-	-	-	-
RIS 1200HW EKO 2.0	61	81	3-0,63-4	3-0,63-4	45.10-0,63	45.10-0,63	-	-
RIS 1900HE EKO	-	81	Heaters, coolers and RMG/VVP/VXP data online selection program: <a href="http://www.salda.it">www.salda.it</a>					400
RIS 1900HW EKO	61	81						400
RIS 2500HE EKO	-	81						600x350
RIS 2500HW EKO	61	81						600x350
RIS 3500HE EKO	-	81						800x500
RIS 3500HW EKO	61	81						800x500
RIS 5500HE EKO	-	81						800x500
RIS 5500HW EKO	61	81						800x500

## Accessories



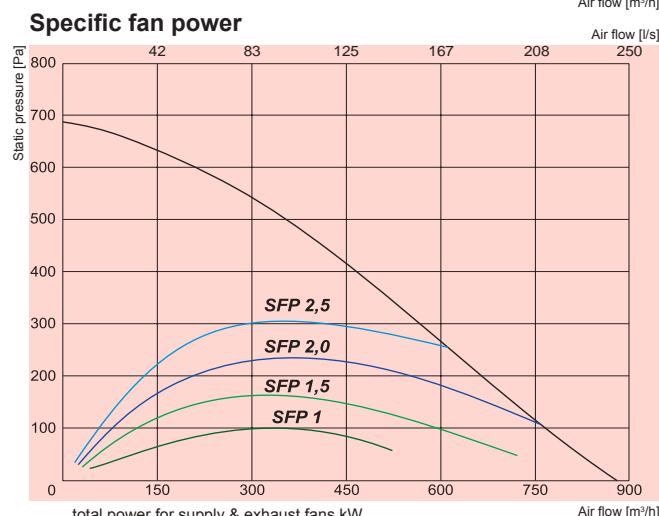
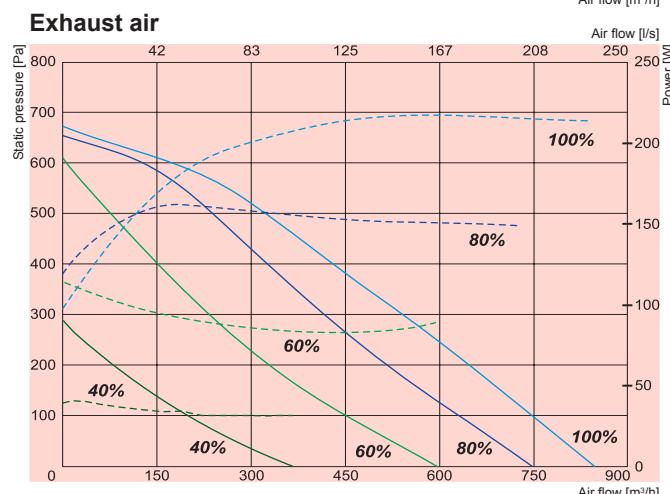
AVAILABLE FROM 2013 AUTUMN



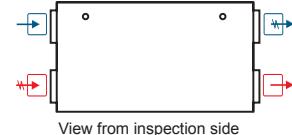
**NEW!**

## RIS 700HE EKO 2.0

Performance  
Power consumption



## RIS 700HE EKO 2.0 (convertible) ver.



View from inspection side

Exhaust air	Extract air	Fresh air	Supply air
Heater	-phase/voltage [50Hz/VAC]	~1,230	
	-power consumption [kW]	1,2	
EC Fans	-phase/voltage [50Hz/VAC]	~1, 230	
exhaust	-power/current [kW/A]	0,210/1,59	
	-fan speed [min <sup>-1</sup> ]	3380	
supply	-power/current [kW/A]	0,230/1,69	
	-fan speed [min <sup>-1</sup> ]	3380	
Motor protection class		IP-44	
Thermal efficiency		90%	
Max power consumption	[kW/A]	1,64/7,43	
Automatic control		integrated	
Filter class	-exhaust	F5	
	supply	F7	
Thermal insulation	[mm]	30	
Weight	[kg]	105,0	
Comply with ERP 2013		+	

Air flow temperature range from -7°C to +40°C

Designed for operation indoors only

700HE EKO 2.0	Lwa total, dB(A)	LWA, dB(A)						
		125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz
Supply	73	65	67	65	64	66	63	54
Extract	61	54	55	57	49	46	41	40
Surrounding	56	45	49	54	45	43	40	37

Measured at 760 m<sup>3</sup>/h, 101 Pa

Extract air = 20°C/60% RH - Outdoor air = -7°C/90% RH

Balance between supply air/extract air = 1.0

Extract air = 20°C/60% RH - Outdoor air = 2°C/90% RH

Balance between supply air/extract air = 1.0

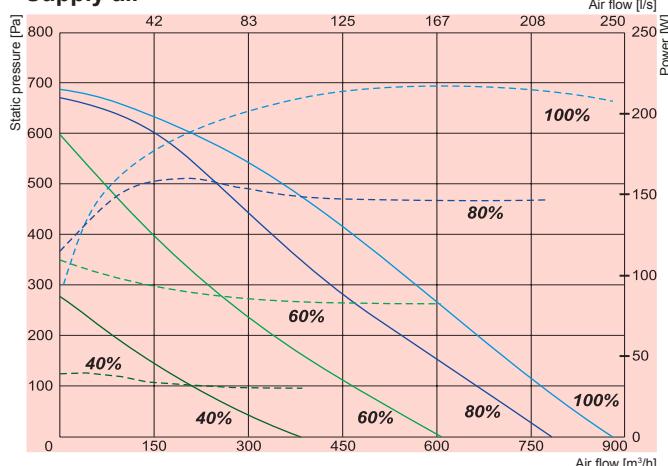
Extract air = 20°C/60% RH - Outdoor air = 7°C/90% RH

Balance between supply air/extract air = 1.0

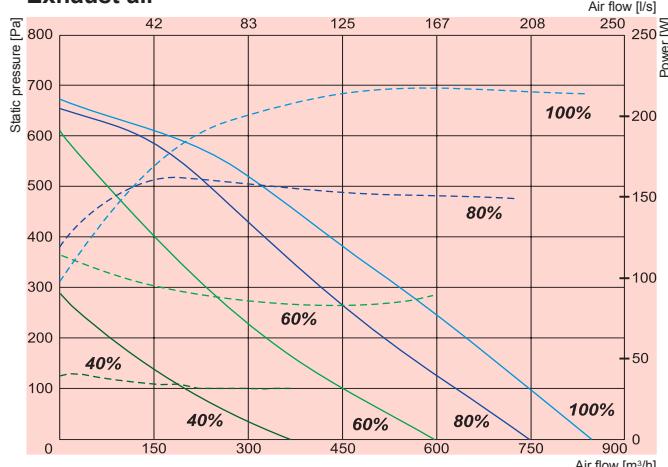
Temperature efficiency calculated according EN 308.

AVAILABLE FROM 2013 AUTUMN

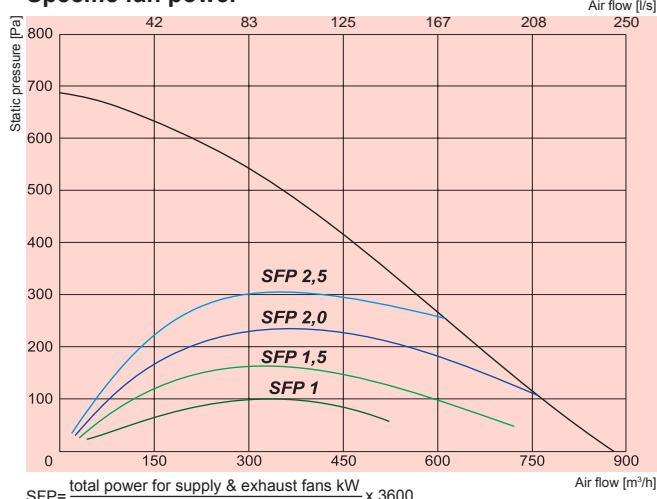
### Supply air



### Exhaust air

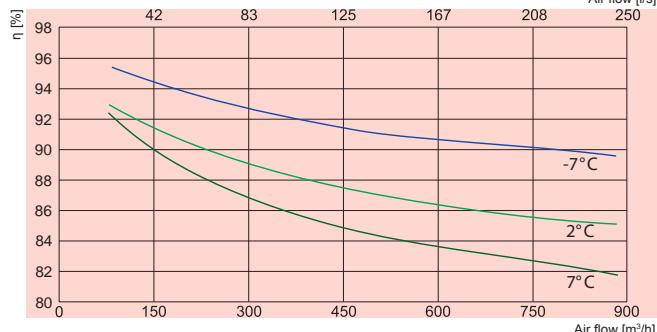


### Specific fan power



SFP = total power for supply & exhaust fans kW / air flow m³/h x 3600

### Temperature efficiency



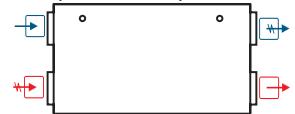
**NEW!**

### RIS 700HW EKO 2.0

Performance

Power consumption

### RIS 700HW EKO 2.0 (convertible) ver.



View from inspection side

Exhaust air      Extract air      Fresh air      Supply air

### 700HW EKO 2.0

Water heater	AVS 250
Fans	-phase/voltage [50Hz/VAC] ~1, 230
exhaust	-power/current [kW/A] 0,210/1,59
supply	-fan speed [min⁻¹] 3380
	-power/current [kW/A] 0,230/1,69
	-fan speed [min⁻¹] 3380
Motor protection class	IP-44
Thermal efficiency	90%
Max power consumption	[kW/A] 0,44/1,91
Automatic control	integrated
Filter class	-exhaust F5
	supply F7
Thermal insulation	[mm] 30
Weight	[kg] 105,0
Comply with ERP 2013	+

Air flow temperature range from -7°C to +40°C

Designed for operation indoors only

700HW EKO 2.0	Lwa total, dB(A)	LWA, dB(A)						
		125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz
Supply	73	65	67	65	64	66	63	54
Extract	61	54	55	57	49	46	41	40
Surrounding	56	45	49	54	45	43	40	37

Measured at 760 m³/h, 101 Pa

Extract air = 20°C/60% RH - Outdoor air = -7°C/90% RH

Balance between supply air/extract air = 1.0

Extract air = 20°C/60% RH - Outdoor air = 2°C/90% RH

Balance between supply air/extract air = 1.0

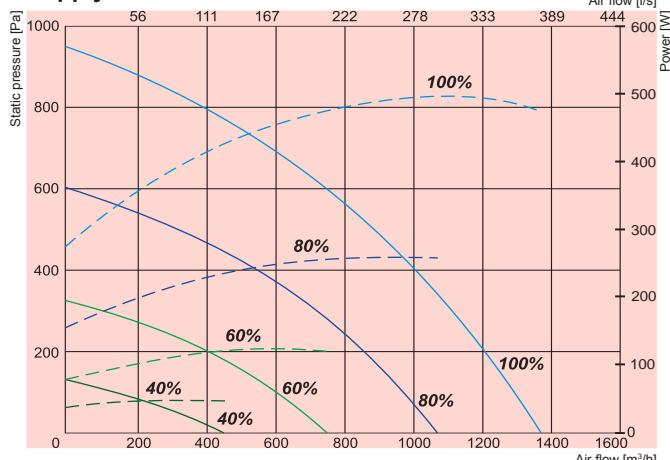
Extract air = 20°C/60% RH - Outdoor air = 7°C/90% RH

Balance between supply air/extract air = 1.0

Temperature efficiency calculated according EN 308.

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## Supply air

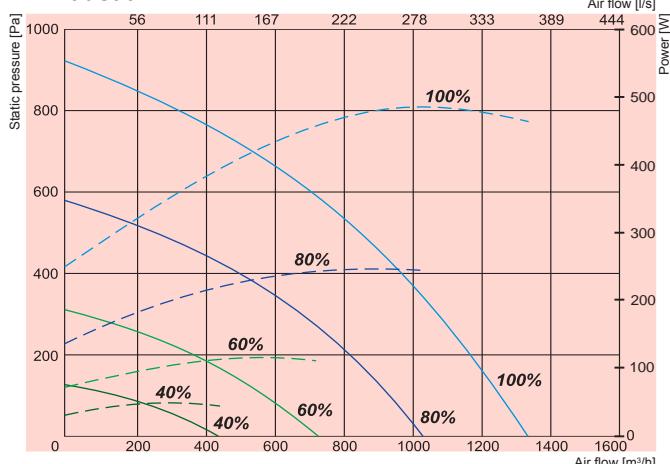


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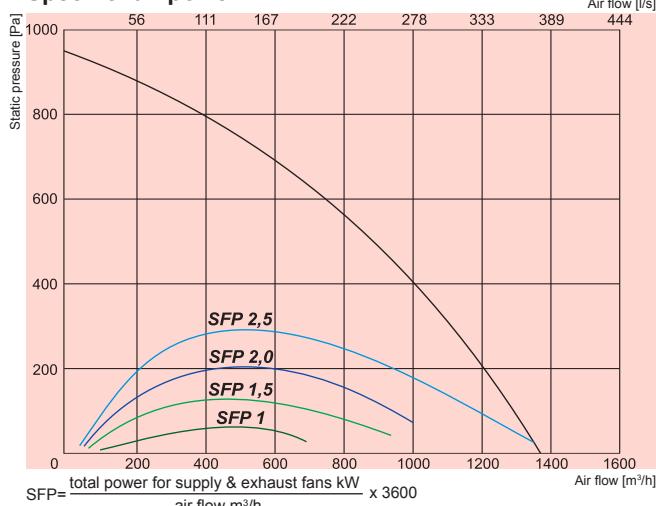
## RIS 1200HE EKO 2.0

Performance  
Power consumption

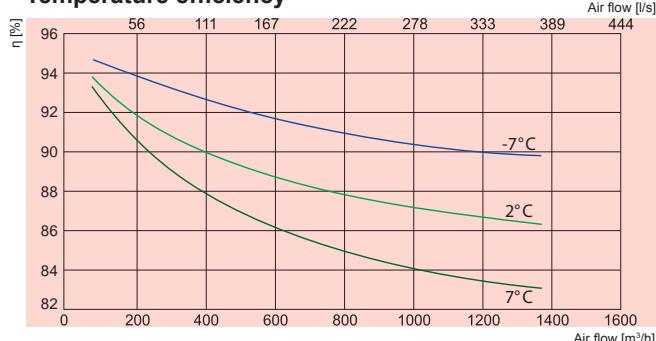
## Exhaust air



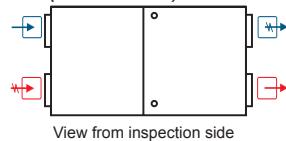
## Specific fan power



## Temperature efficiency



## RIS 1200HE EKO 2.0 (convertible) ver.



Exhaust air      Extract air

Fresh air      Supply air

### 1200HE EKO 2.0

Heater	-phase/voltage [50Hz/VAC]	~1,230
	-power consumption [kW]	2,0
EC Fans	-phase/voltage [50Hz/VAC]	~1,230
exhaust	-power/current [kW/A]	0,45/2,9
	-fan speed [min⁻¹]	3400
supply	-power/current [kW/A]	0,45/2,9
	-fan speed [min⁻¹]	3400
Motor protection class		IP-54
Thermal efficiency		90%
Max power consumption	[kW/A]	2,9/14,5
Automatic control		integrated
Filter class	-exhaust	F5
	supply	F7
Thermal insulation	[mm]	50
Weight	[kg]	172,0
Comply with ERP 2013		+

Air flow temperature range from -7°C to +40°C

Designed for operation indoors only

1200HE EKO 2.0	Lwa total, dB(A)	LWA, dB(A)						
		125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz
Supply	75	62	65	71	70	65	63	53
Extract	57	51	49	52	51	45	40	32
Surrounding	53	44	43	48	47	43	40	33

Measured at 1271 m³/h, 119 Pa

Extract air = 20°C/60% RH - Outdoor air = -7°C/90% RH

Balance between supply air/extract air = 1.0

Extract air = 20°C/60% RH - Outdoor air = 2°C/90% RH

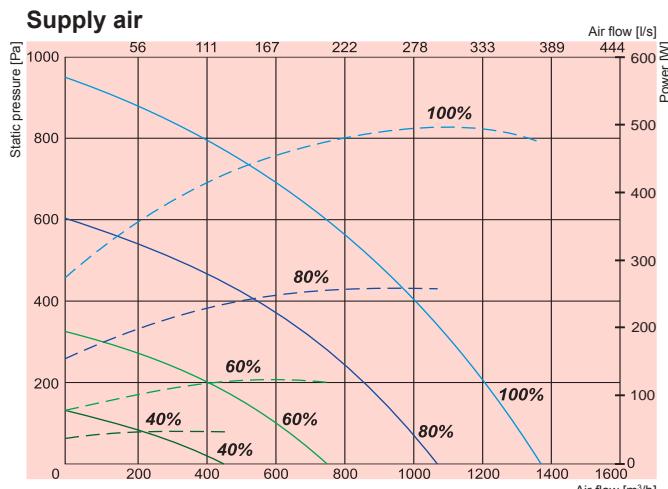
Balance between supply air/extract air = 1.0

Extract air = 20°C/60% RH - Outdoor air = 7°C/90% RH

Balance between supply air/extract air = 1.0

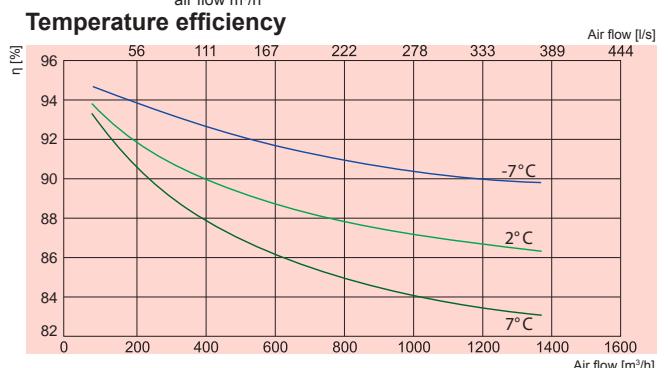
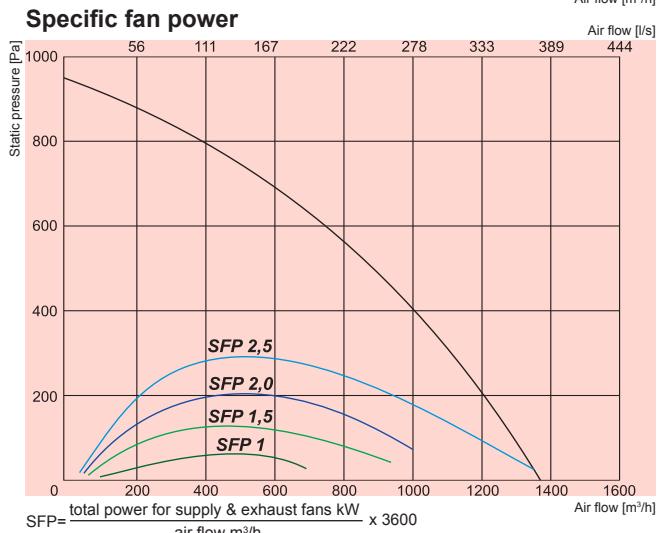
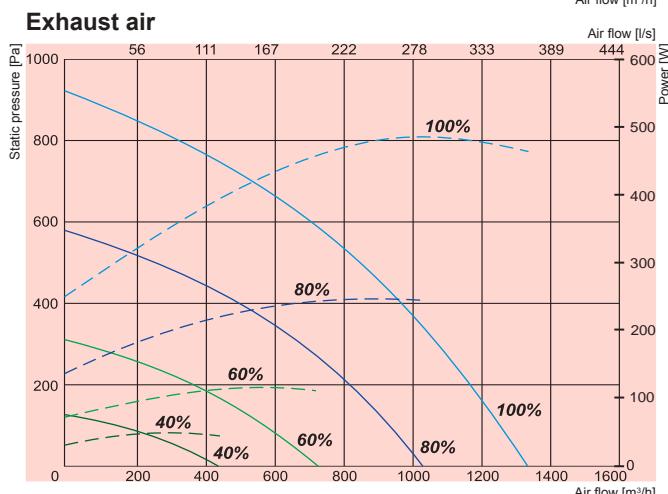
Temperature efficiency calculated according EN 308.

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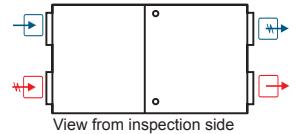


**NEW!**

**RIS 1200HW EKO 2.0**  
Performance  
Power consumption



**RIS 1200HW EKO 2.0**  
(convertible) ver.



Exhaust air      Extract air      Fresh air      Supply air

#### 1200HW EKO 2.0

Water heater	-power [kW]	AVS 400
-water temp. $T_{in}/T_{out}$ [°C]		
-water flow rate [l/s]		
-water pressure drop [kPa]		
-kvs value [m³/h]	1,62	
Fans	-phase/voltage [50Hz/VAC]	~1, 230
exhaust	-power/current [kW/A]	0,45/2,9
	-fan speed [min⁻¹]	3400
supply	-power/current [kW/A]	0,45/2,9
	-fan speed [min⁻¹]	3400
Motor protection class		IP-54
Thermal efficiency		90%
Max power consumption	[kW/A]	0,9/5,8
Automatic control		integrated
Filter class	-exhaust	F5
	supply	F7
Thermal insulation	[mm]	50
Weight	[kg]	174,0
Comply with ERP 2013		+

Air flow temperature range from -7°C to +40°C

Designed for operation indoors only

1200HW EKO 2.0	Lwa total, dB(A)	LWA, dB(A)						
		125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz
Supply	75	62	65	71	70	65	63	53
Extract	57	51	49	52	51	45	40	32
Surrounding	53	44	43	48	47	43	40	33

Measured at 1271 m³/h, 119 Pa

Extract air = 20°C/60% RH - Outdoor air = -7°C/90% RH

Balance between supply air/extract air = 1.0

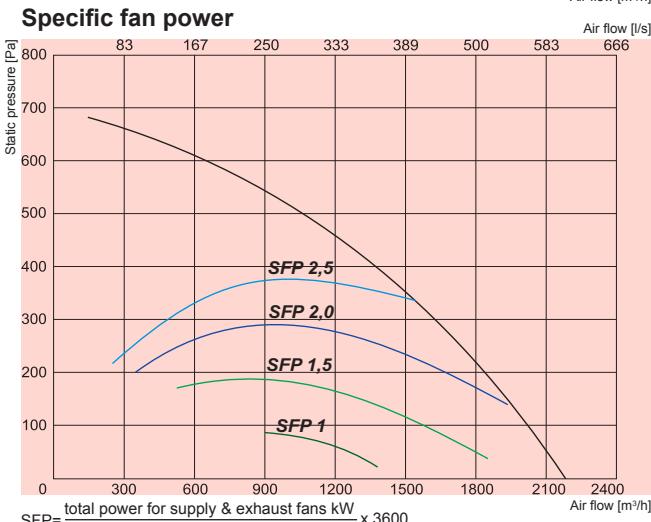
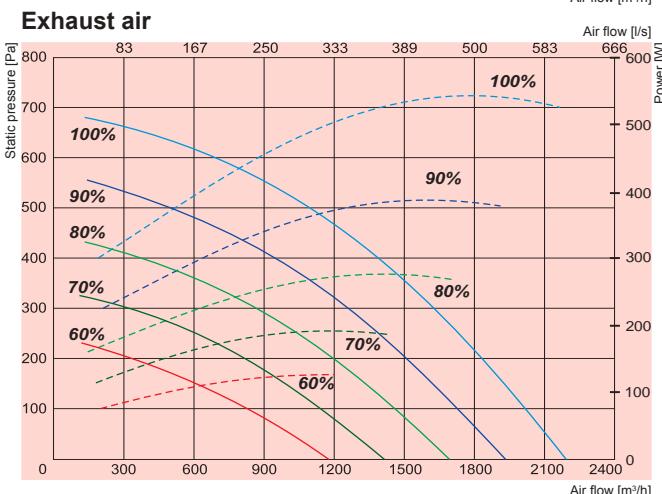
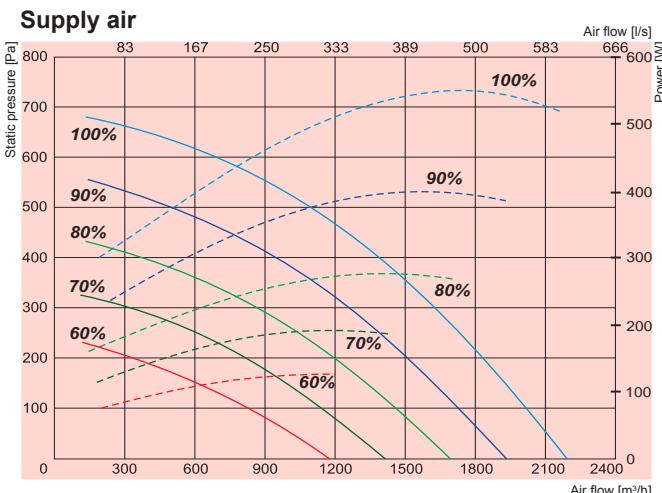
Extract air = 20°C/60% RH - Outdoor air = 2°C/90% RH

Balance between supply air/extract air = 1.0

Extract air = 20°C/60% RH - Outdoor air = 7°C/90% RH

Balance between supply air/extract air = 1.0

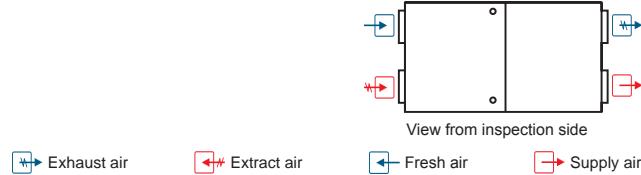
Temperature efficiency calculated according EN 308.



**RIS 1900HE EKO**  
Performance  
Power consumption



**RIS 1900HE EKO**  
(convertible) ver.



1900HE EKO	
Heater	-phase/voltage [50Hz/VAC]
	-power consumption [kW]
EC Fans	-phase/voltage [50Hz/VAC]
exhaust	-power/current [kW/A]
	-fan speed [min⁻¹]
supply	-power/current [kW/A]
	-fan speed [min⁻¹]
Motor protection class	IP-54
Thermal efficiency	90%
Max power consumption	[kW/A]
Automatic control	integrated
Filter class	-exhaust supply
	F5 F7
Thermal insulation	[mm]
Weight	[kg]
Comply with ERP 2013	+

Air flow temperature range from -7°C to +40°C

Designed for operation indoors and outdoors

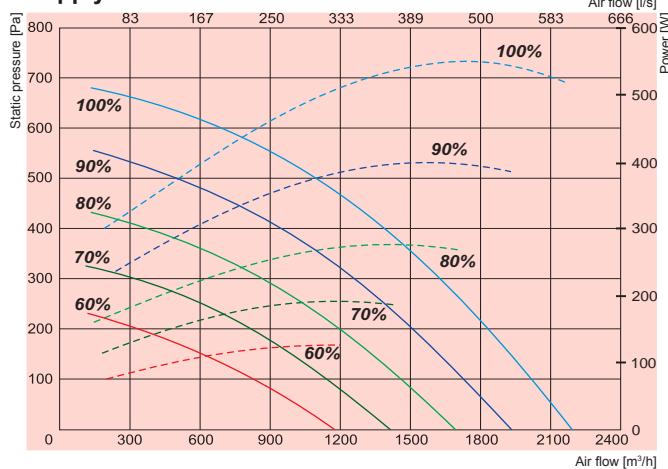
1900HE EKO	Lwa total, dB(A)	LWA, dB(A)						
		125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz
Supply	78	58	71	72	73	71	65	62
Extract	67	49	58	60	59	58	57	44
Surrounding	60	41	51	55	53	52	49	42

Measured at 2016 m³/h, 100 Pa

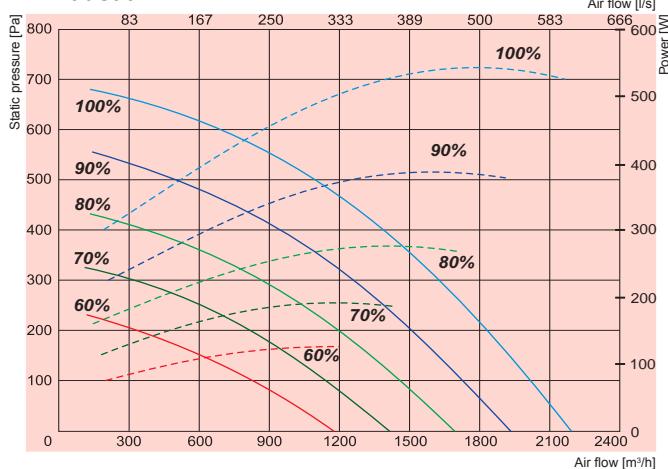
Extract air = 20°C/60% RH - Outdoor air = -7°C/90% RH  
Balance between supply air/extract air = 1.0  
Extract air = 20°C/60% RH - Outdoor air = 2°C/90% RH  
Balance between supply air/extract air = 1.0  
Extract air = 20°C/60% RH - Outdoor air = 7°C/90% RH  
Balance between supply air/extract air = 1.0

Temperature efficiency calculated according EN 308.

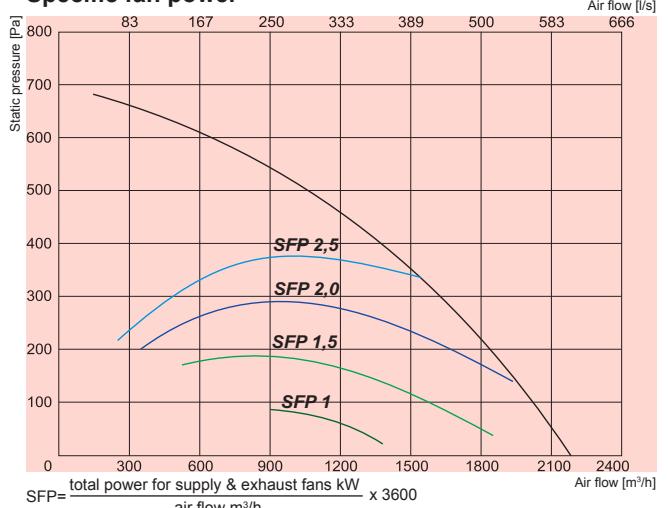
#### Supply air



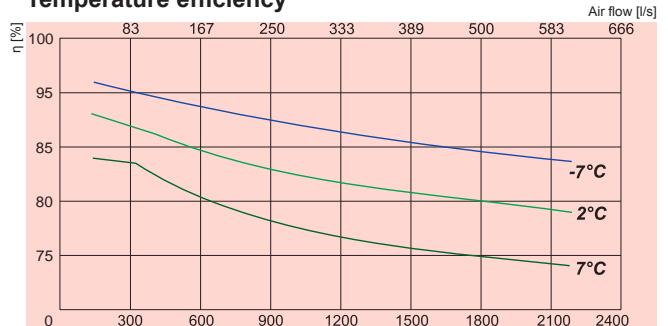
#### Exhaust air



#### Specific fan power



#### Temperature efficiency



#### RIS 1900HW EKO

Performance

Power consumption



#### RIS 1900HW EKO (convertible) ver.



View from inspection side

Exhaust air

Extract air

Fresh air

Supply air

#### 1900HW EKO

Water heater	AVS 400 or Comfort Box 400
Fans	-phase/voltage [50Hz/VAC] ~1,230
exhaust	-power/current [kW/A] 0,549/2,47
supply	-fan speed [min⁻¹] 2600
	-power/current [kW/A] 0,549/2,47
	-fan speed [min⁻¹] 2600
Motor protection class	IP-54
Thermal efficiency	90%
Max power consumption	[kW/A] 1,1/4,74
Automatic control	integrated
Filter class	-exhaust F5
	supply F7
Thermal insulation	[mm] 50
Weight	[kg] 260,0
Comply with ERP 2013	+

Air flow temperature range from -7°C to +40°C

Designed for operation indoors and outdoors

1900HW EKO	Lwa total, dB(A)	LWA, dB(A)						
		125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz
Supply	78	58	71	72	73	71	65	62
Extract	67	49	58	60	59	58	57	44
Surrounding	60	41	51	55	53	52	49	42

Measured at 2016 m³/h, 100 Pa

Extract air = 20°C/60% RH - Outdoor air = -7°C/90% RH

Balance between supply air/extract air = 1.0

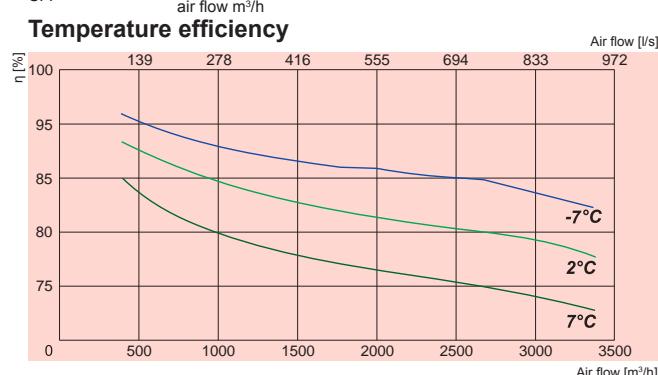
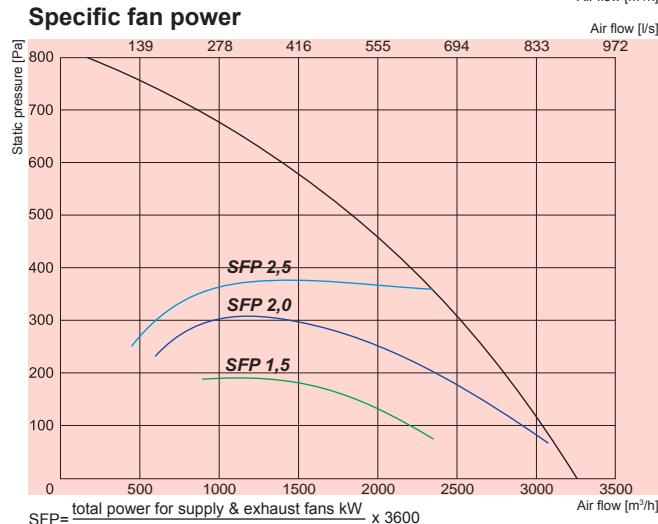
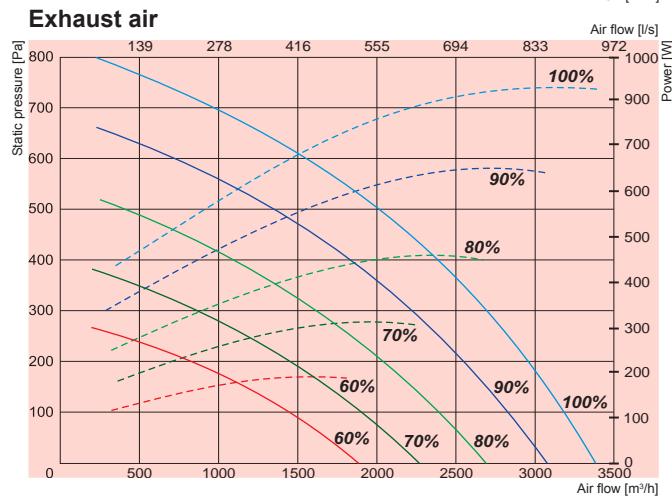
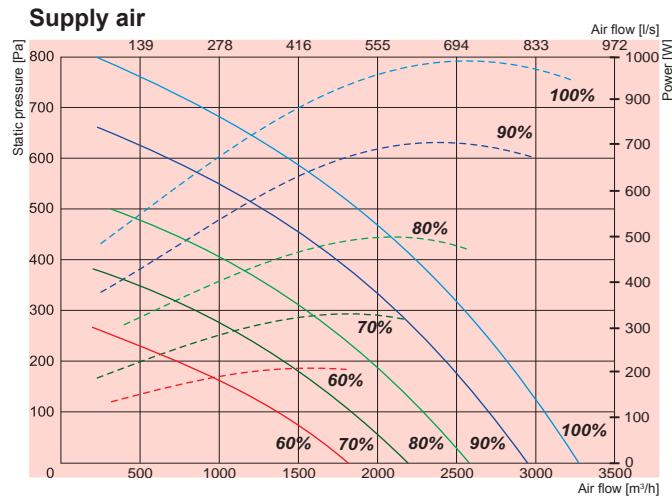
Extract air = 20°C/60% RH - Outdoor air = 2°C/90% RH

Balance between supply air/extract air = 1.0

Extract air = 20°C/60% RH - Outdoor air = 7°C/90% RH

Balance between supply air/extract air = 1.0

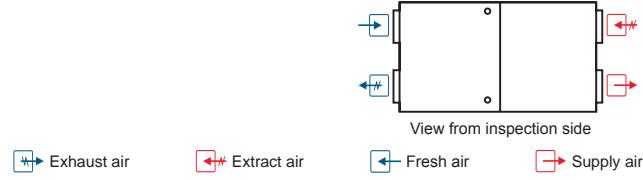
Temperature efficiency calculated according EN 308.



**RIS 2500HE EKO**  
Performance  
Power consumption



**RIS 2500HE EKO**



2500HE EKO	
Heater	-phase/voltage [50Hz/VAC]
	-power consumption [kW]
EC Fans	-phase/voltage [50Hz/VAC]
exhaust	-power/current [kW/A]
	-fan speed [min⁻¹]
supply	-power/current [kW/A]
	-fan speed [min⁻¹]
Motor protection class	IP-54
Thermal efficiency	90%
Max power consumption	[kW/A]
Automatic control	integrated
Filter class	-exhaust F5
	supply F7
Thermal insulation	[mm]
Weight	[kg]
Comply with ERP 2013	+

Air flow temperature range from -7°C to +40°C  
Designed for operation indoors and outdoors

2500HE EKO	LWA total, dB(A)						
	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz
Supply	83	65	73	75	78	79	71
Extract	65	57	61	59	56	54	39
Surrounding	62	45	57	58	55	52	36

Measured at 2976 m³/h, 121 Pa

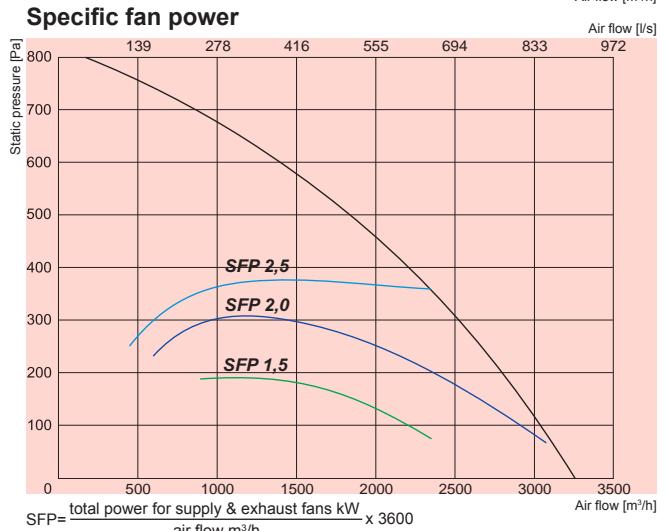
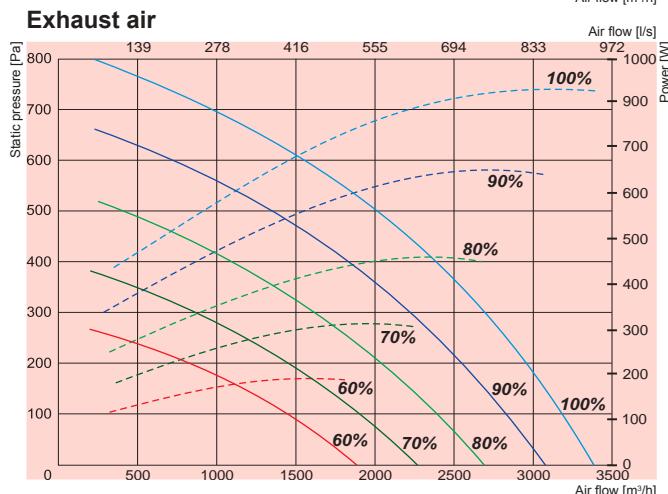
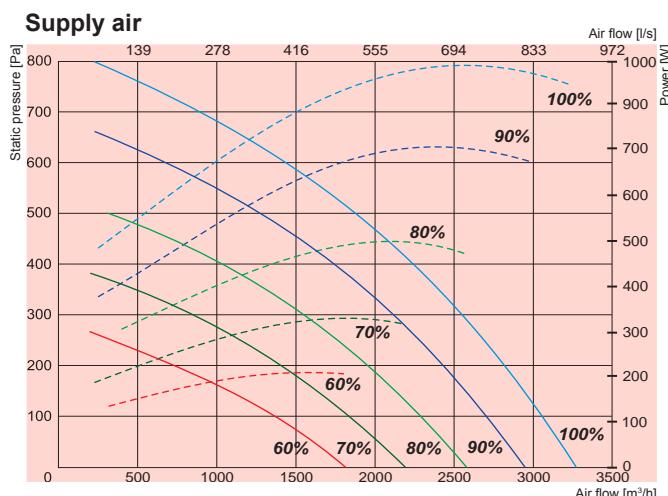
Extract air = 20°C/60% RH - Outdoor air = -7°C/90% RH  
Balance between supply air/extract air = 1.0  
Extract air = 20°C/60% RH - Outdoor air = 2°C/90% RH  
Balance between supply air/extract air = 1.0  
Extract air = 20°C/60% RH - Outdoor air = 7°C/90% RH  
Balance between supply air/extract air = 1.0

Temperature efficiency calculated according EN 308.

# RIS H EKO

**SALDA**

AIR HANDLING UNITS



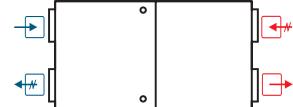
## RIS 2500HW EKO

Performance

Power consumption



### RIS 2500HW EKO



View from inspection side

Exhaust air      Extract air      Fresh air      Supply air

#### 2500HW EKO

Water heater	SVS 600x350 or Comfort Box 600x350
Fans	-phase/voltage [50Hz/VAC] ~1,230
exhaust	-power/current [kW/A] 0,996/4,47
supply	-fan speed [min⁻¹] 2200
	-power/current [kW/A] 0,882/3,92
	-fan speed [min⁻¹] 2200
Motor protection class	IP-54
Thermal efficiency	90%
Max power consumption	[kW/A] 1,88/8,49
Automatic control	integrated
Filter class	-exhaust F5
	supply F7
Thermal insulation	[mm] 50
Weight	[kg] 390,0
Comply with ERP 2013	+

Air flow temperature range from -7°C to +40°C

Designed for operation indoors and outdoors

2500HW EKO	Lwa total, dB(A)	LWA, dB(A)						
		125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz
Supply	83	65	73	75	78	79	71	61
Extract	65	57	61	59	56	54	49	39
Surrounding	62	45	57	58	55	52	44	36

Measured at 2976 m³/h, 121 Pa

Extract air = 20°C/60% RH - Outdoor air = -7°C/90% RH

Balance between supply air/extract air = 1.0

Extract air = 20°C/60% RH - Outdoor air = 2°C/90% RH

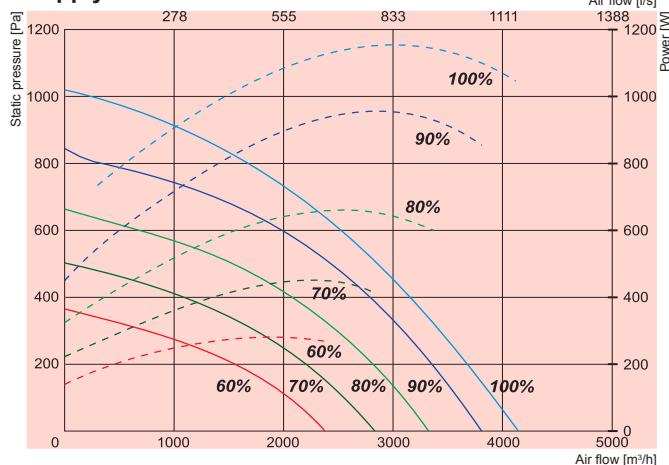
Balance between supply air/extract air = 1.0

Extract air = 20°C/60% RH - Outdoor air = 7°C/90% RH

Balance between supply air/extract air = 1.0

Temperature efficiency calculated according EN 308.

## Supply air

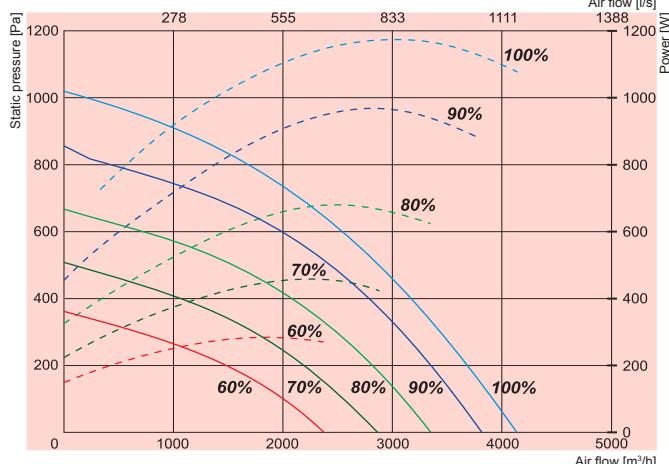


## RIS 3500HE EKO

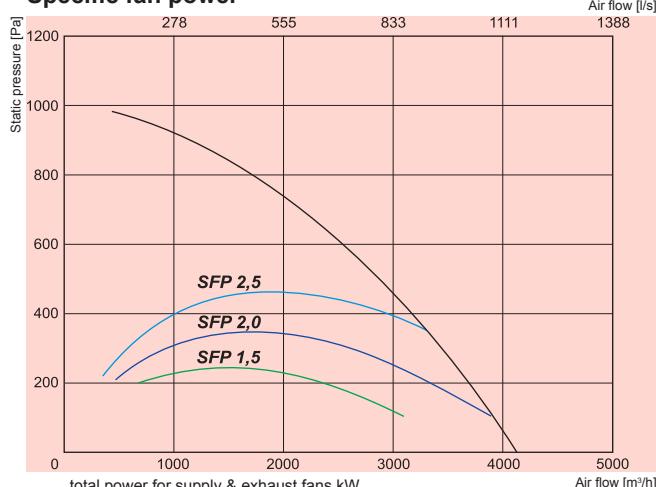
Performance  
Power consumption



## Exhaust air



## Specific fan power

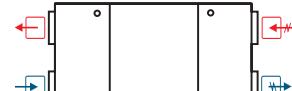


## Temperature efficiency



## RIS 3500HEL EKO

Air intake side (L - left)



View from inspection side

Exhaust air      Extract air      Fresh air      Supply air

### 3500 HE EKO

Heater	-phase/voltage [50Hz/VAC]	~3,400
	-power consumption [kW]	6,0
EC Fans	-phase/voltage [50Hz/VAC]	~1/230
exhaust	-power/current [kW/A]	1,173/5,43
	-fan speed [min⁻¹]	2390
supply	-power/current [kW/A]	1,160/5,4
	-fan speed [min⁻¹]	2390
Motor protection class		IP-54
Thermal efficiency		90%
Max power consumption	[kW/A]	8,34/19,6
Automatic control		integrated
Filter class	-exhaust	F5
	supply	F7
Thermal insulation	[mm]	50
Weight	[kg]	627,0
Comply with ERP 2013		+

Air flow temperature range from -7°C to +40°C

Designed for operation indoors and outdoors

3500HE EKO	Lwa total, dB(A)	LWA, dB(A)						
		125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz
Supply	86	68	82	78	80	77	70	68
Extract	72	66	66	65	64	58	49	45
Surrounding	69	59	65	62	62	59	52	58

Measured at 3746 m³/h, 181 Pa

Extract air = 20°C/60% RH - Outdoor air = -7°C/90% RH

Balance between supply air/extract air = 1.0

Extract air = 20°C/60% RH - Outdoor air = 2°C/90% RH

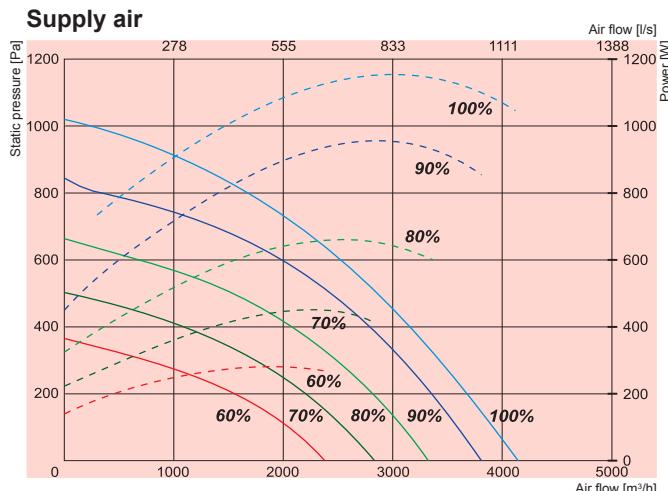
Balance between supply air/extract air = 1.0

Extract air = 20°C/60% RH - Outdoor air = 7°C/90% RH

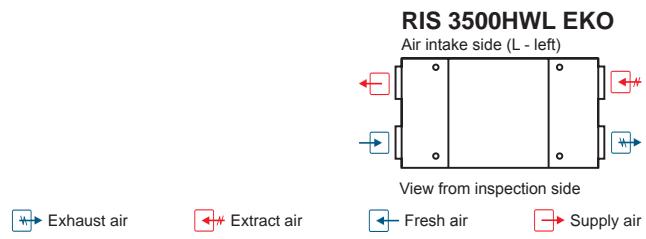
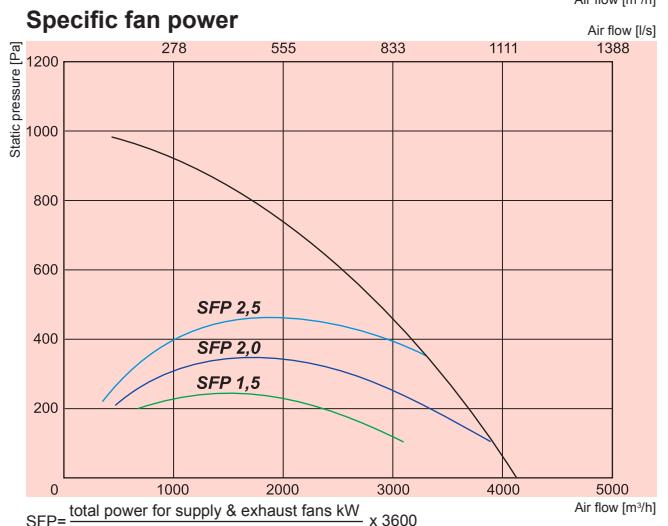
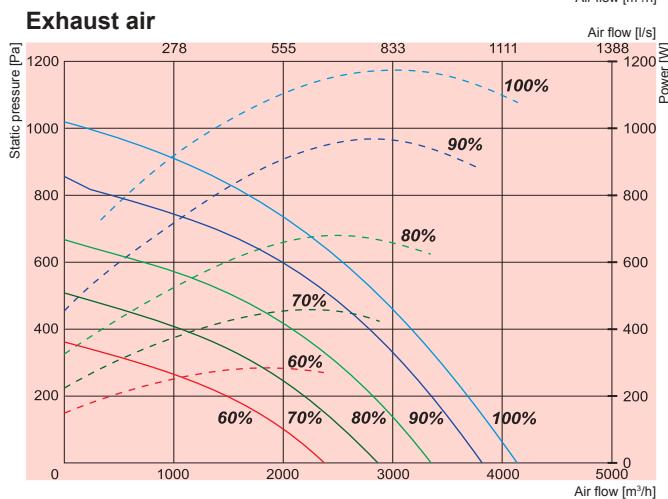
Balance between supply air/extract air = 1.0

Temperature efficiency calculated according EN 308.

# RIS H EKO



**RIS 3500HW EKO**  
Performance  
Power consumption

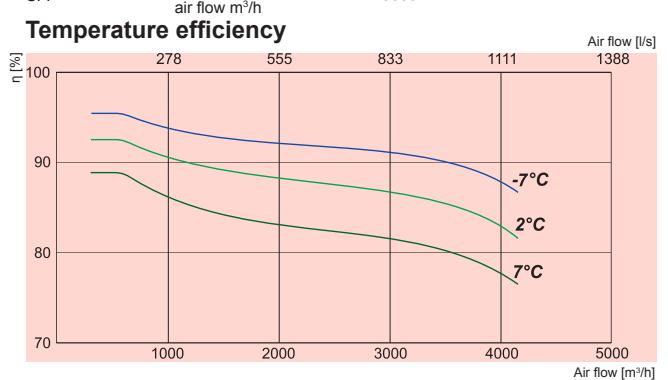


<b>3500HW EKO</b>	
Water heater	SVS 800x500 or Comfort Box 800x500
Fans	-phase/voltage [50Hz/VAC] ~1,230
exhaust	-power/current [kW/A] 1,173/5,43
supply	-fan speed [min⁻¹] 2390
	-power/current [kW/A] 1,160/5,4
	-fan speed [min⁻¹] 2390
Motor protection class	IP-54
Thermal efficiency	90%
Max power consumption	[kW/A] 2,34/11
Automatic control	integrated
Filter class	-exhaust F5
	supply F7
Thermal insulation	[mm] 50
Weight	[kg] 627,0
Comply with ERP 2013	+

Air flow temperature range from -7°C to +40°C  
Designed for operation indoors and outdoors

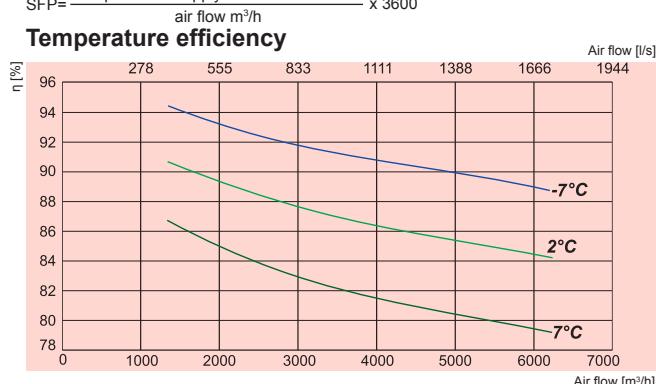
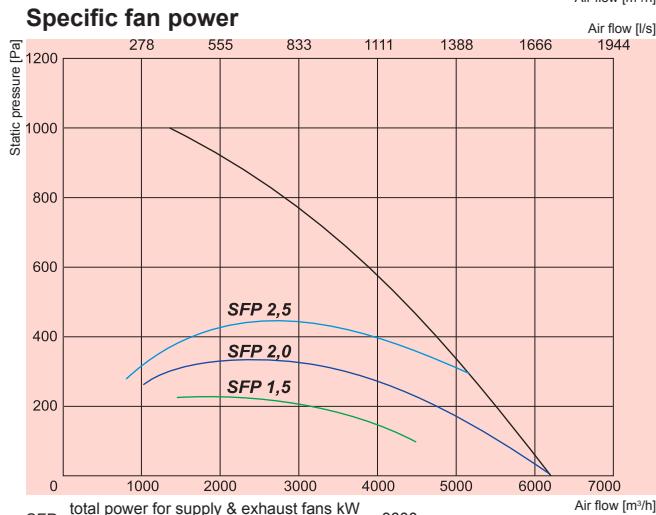
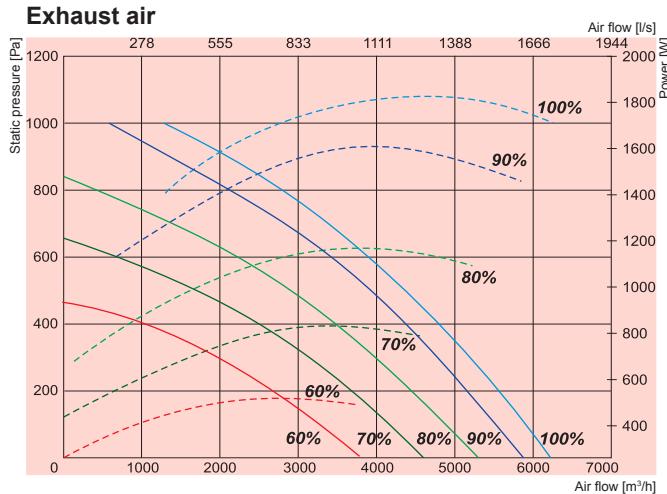
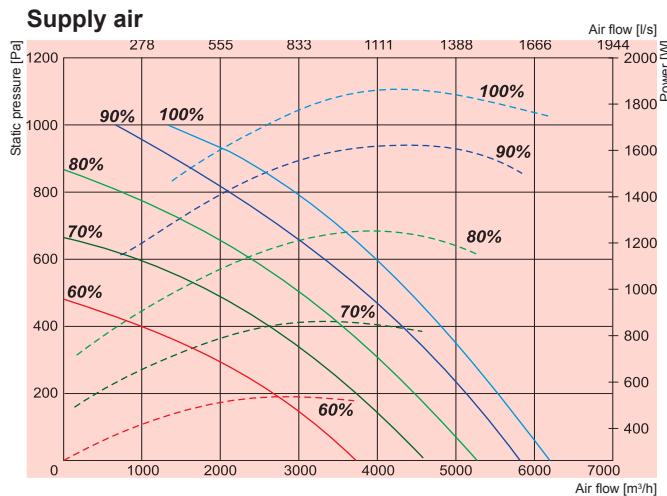
	Lwa total, dB(A)	LWA, dB(A)						
		125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz
Supply	86	68	82	78	80	77	70	68
Extract	72	66	66	65	64	58	49	45
Surrounding	69	59	65	62	62	59	52	58

Measured at 3746 m³/h, 181 Pa



- Extract air = 20°C/60% RH - Outdoor air = -7°C/90% RH  
Balance between supply air/extract air = 1.0
- Extract air = 20°C/60% RH - Outdoor air = 2°C/90% RH  
Balance between supply air/extract air = 1.0
- Extract air = 20°C/60% RH - Outdoor air = 7°C/90% RH  
Balance between supply air/extract air = 1.0

Temperature efficiency calculated according EN 308.

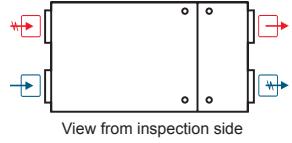


**RIS 5500HE EKO**  
Performance  
Power consumption



**RIS 5500HER EKO**

Air intake side (R - right)



**5500HE EKO**

Heater	-phase/voltage [50Hz/VAC]	~3,400
EC Fans	-power consumption [kW]	12
exhaust	-phase/voltage [50Hz/VAC]	~3,400
supply	-power/current [kW/A]	1,835/2,88
	-fan speed [min⁻¹]	2180
	-power/current [kW/A]	1,865/3,06
	-fan speed [min⁻¹]	2180
Motor protection class		IP-54
Thermal efficiency		90%
Max power consumption	[kW/A]	15,7/23,4
Automatic control		integrated
Filter class	-exhaust	F5
	supply	F7
Thermal insulation	[mm]	50
Weight	[kg]	788,0
Comply with ERP 2013		+

Air flow temperature range from -7°C to +40°C  
Designed for operation indoors and outdoors

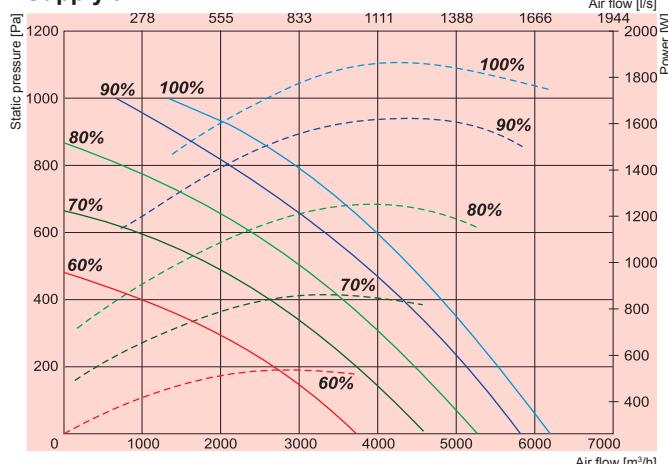
5500HE EKO	Lwa total, dB(A)	LWA, dB(A)						
		125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz
Supply	88	65	82	81	83	81	78	69
Extract	75	64	72	70	66	60	55	50
Surrounding	77	54	71	72	71	68	65	58

Measured at 5819 m³/h, 120 Pa

- Extract air = 20°C/60% RH - Outdoor air = -7°C/90% RH  
Balance between supply air/extract air = 1.0
- Extract air = 20°C/60% RH - Outdoor air = 2°C/90% RH  
Balance between supply air/extract air = 1.0
- Extract air = 20°C/60% RH - Outdoor air = 7°C/90% RH  
Balance between supply air/extract air = 1.0

Temperature efficiency calculated according EN 308.

#### Supply air

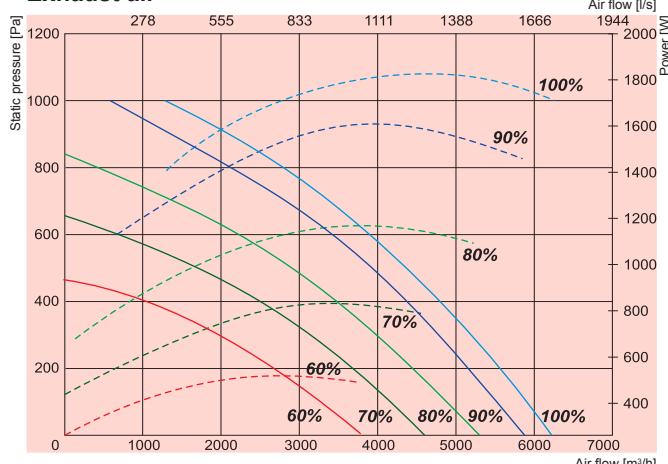


**RIS 5500HW EKO**

Performance  
Power consumption

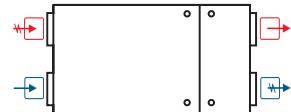


#### Exhaust air



**RIS 5500HWR EKO**

Air intake side (R - right)



View from inspection side

Exhaust air      Extract air      Fresh air      Supply air

**5500HW EKO**

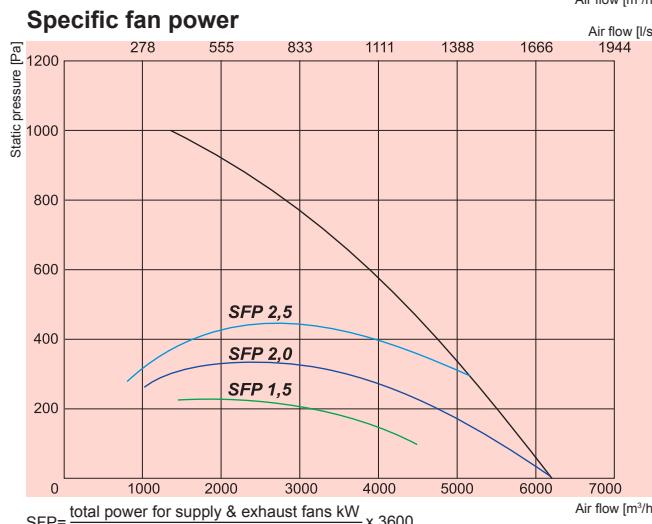
Water heater	SVS 800x500 or Comfort Box 800x500				
Fans	-phase/voltage	[50Hz/VAC]	~3,400		
exhaust	-power/current	[kW/A]	1,835/2,88		
supply	-fan speed	[min⁻¹]	2180		
-exhaust	-power/current	[kW/A]	1865/3,06		
-supply	-fan speed	[min⁻¹]	2180		
Motor protection class	IP-54				
Thermal efficiency	90%				
Max power consumption	[kW/A]				
Automatic control	integrated				
Filter class	-exhaust	F5			
	supply	F7			
Thermal insulation	[mm]				
Weight	[kg]				
Comply with ERP 2013	+				

Air flow temperature range from -7°C to +40°C

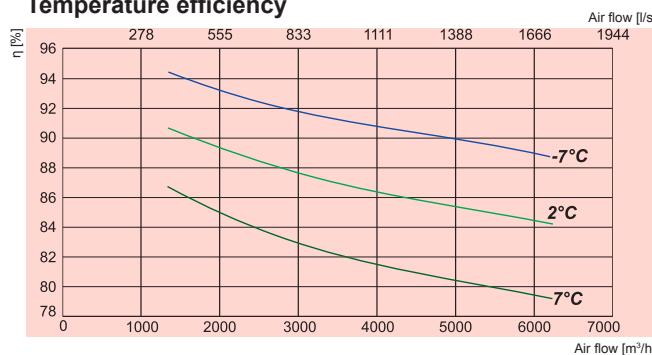
Designed for operation indoors and outdoors

	Lwa total, dB(A)	LWA, dB(A)						
		125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz
Supply	88	65	82	81	83	81	78	69
Extract	75	64	72	70	66	60	55	50
Surrounding	77	54	71	72	71	68	65	58

Measured at 5819 m³/h, 120 Pa



#### Temperature efficiency



Extract air = 20°C/60% RH - Outdoor air = -7°C/90% RH

Balance between supply air/extract air = 1.0

Extract air = 20°C/60% RH - Outdoor air = 2°C/90% RH

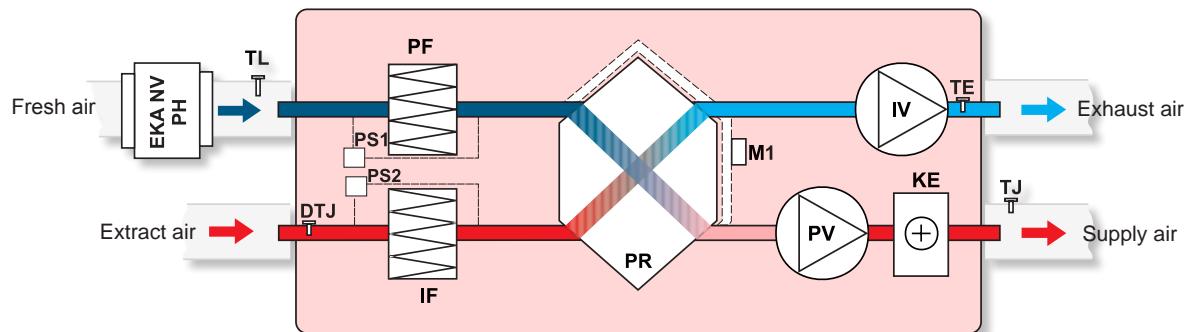
Balance between supply air/extract air = 1.0

Extract air = 20°C/60% RH - Outdoor air = 7°C/90% RH

Balance between supply air/extract air = 1.0

Temperature efficiency calculated according EN 308.

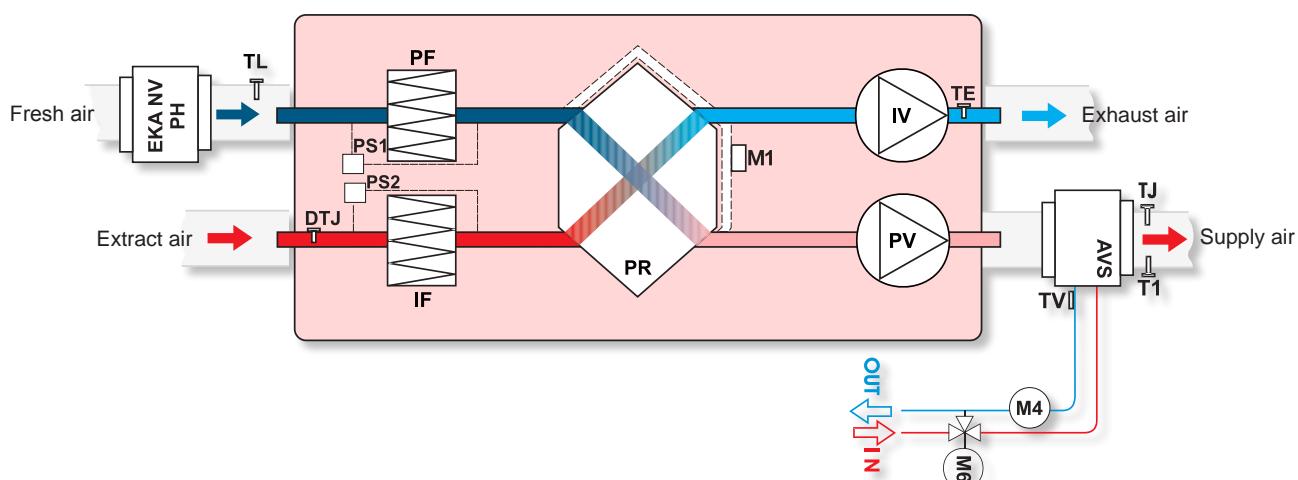
## RIS 700HE EKO 2.0 version with electrical heater



<b>IV</b>	- exhaust air fan
<b>PV</b>	- supply air fan
<b>PR</b>	- plate heat exchanger
<b>KE</b>	- electrical heater
<b>PF</b>	- filter for supply air (class F7)
<b>IF</b>	- filter for extract air (class F5)

<b>TJ</b>	- temperature sensor for supply air
<b>TL</b>	- temperature sensor for fresh air
<b>TE</b>	- temperature sensor for exhaust air
<b>M1</b>	- actuator of by-pass damper
<b>PS1</b>	- supply air differential pressure switch
<b>PS2</b>	- extract air differential pressure switch
<b>DTJ</b>	- humidity sensor
<b>EKA NV PH</b>	- fresh air pre-heater

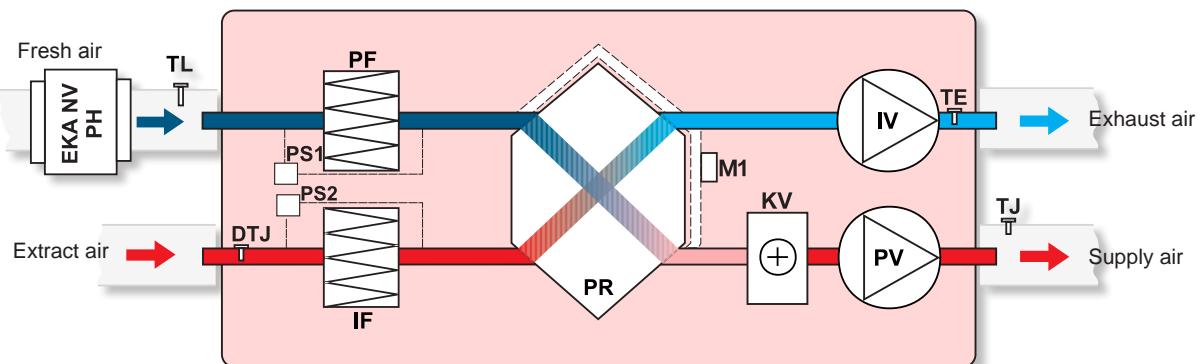
## RIS 700HW EKO 2.0 version with optional water heater



<b>AVS</b>	- optionally supplied water heater
<b>IV</b>	- exhaust air fan
<b>PV</b>	- supply air fan
<b>PR</b>	- plate heat exchanger
<b>PF</b>	- filter for supply air (class F7)
<b>IF</b>	- filter for extract air (class F5)
<b>TJ</b>	- temperature sensor for supply air
<b>TL</b>	- temperature sensor for fresh air
<b>TE</b>	- temperature sensor for exhaust air

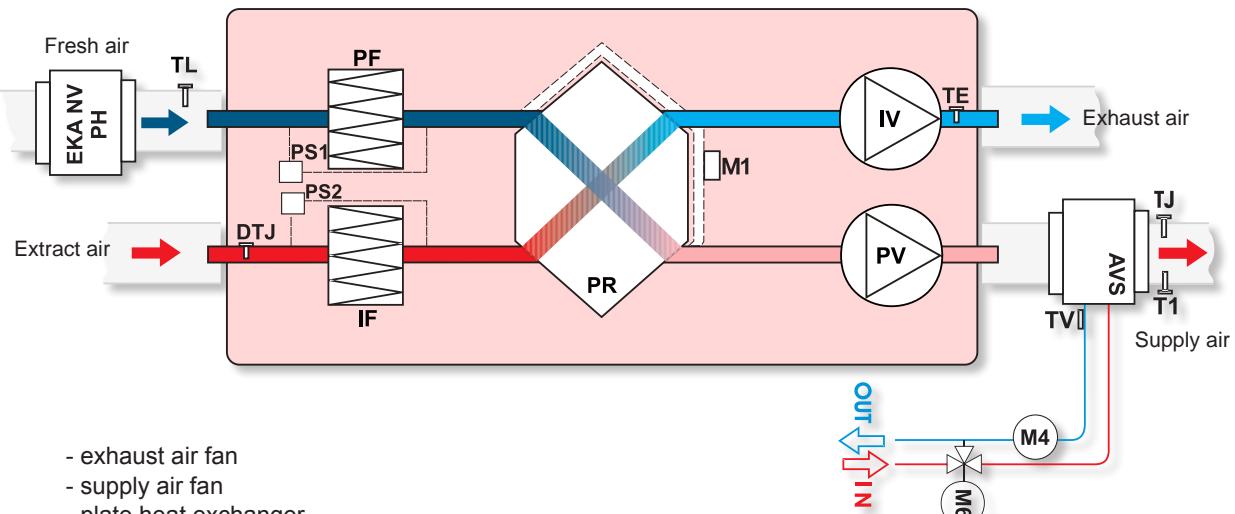
<b>TV</b>	- antifrost sensor
<b>T1</b>	- antifrost thermostat
<b>DTJ</b>	- humidity sensor
<b>M1</b>	- actuator of by-pass damper
<b>PS1</b>	- supply air differential pressure switch
<b>PS2</b>	- extract air differential pressure switch
<b>M6</b>	- optionally supplied mixing valve and motor
<b>M4</b>	- water heater circulator pump
<b>EKA NV PH</b>	- fresh air pre-heater

## RIS 1200HE EKO 2.0 version with electrical heater



<b>IV</b>	- exhaust air fan
<b>PV</b>	- supply air fan
<b>PR</b>	- plate heat exchanger
<b>KE</b>	- electrical heater
<b>TE</b>	- temperature sensor for exhaust air
<b>PF</b>	- filter for supply air (class F7)
<b>IF</b>	- filter for extract air (class F5)
<b>TJ</b>	- temperature sensor for supply air
<b>TL</b>	- temperature sensor for fresh air
<b>M1</b>	- actuator of by-pass damper
<b>PS1</b>	- supply air differential pressure switch
<b>PS2</b>	- extract air differential pressure switch
<b>DTJ</b>	- humidity sensor
<b>EKA NV PH</b>	- fresh air pre-heater

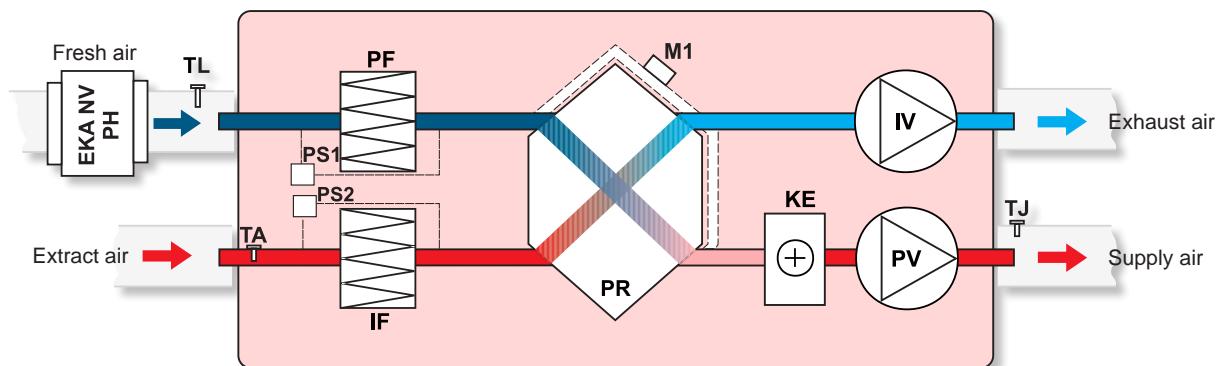
## RIS 1200HW EKO 2.0 version with water heater



<b>IV</b>	- exhaust air fan
<b>PV</b>	- supply air fan
<b>PR</b>	- plate heat exchanger
<b>AVS</b>	- water heater
<b>PF</b>	- filter for supply air (class F5)
<b>IF</b>	- filter for extract air (class F5)
<b>TJ</b>	- temperature sensor for supply air
<b>M6</b>	- optionally supplied mixing valve and motor
<b>M4</b>	- water heater circulator pump
<b>DTJ</b>	- humidity sensor
<b>TE</b>	- temperature sensor for extract air

<b>EKA NV PH</b>	- fresh air pre-heater
<b>TL</b>	- temperature sensor for fresh air
<b>TV</b>	- antifrost sensor
<b>T1</b>	- antifrost thermostat
<b>M1</b>	- actuator of by-pass damper
<b>PS1</b>	- supply air differential pressure switch
<b>PS2</b>	- extract air differential pressure switch

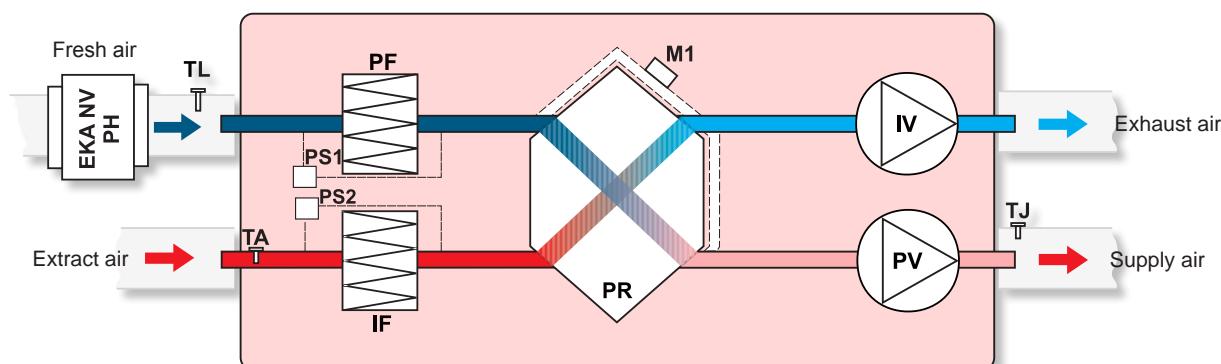
## RIS 1900HE EKO version with electrical heater



**IV** - exhaust air fan  
**PV** - supply air fan  
**PR** - plate heat exchanger  
**KE** - electrical heater  
**PF** - filter for supply air (class F7)  
**IF** - filter for extract air (class F5)  
**EKA NV PH** - fresh air pre-heater

**TA** - temperature sensor for extract air  
**TL** - temperature sensor for fresh air  
**TJ** - temperature sensor for supply air  
**M1** - actuator of by-pass damper  
**PS1** - supply air differential pressure switch  
**PS2** - extract air differential pressure switch

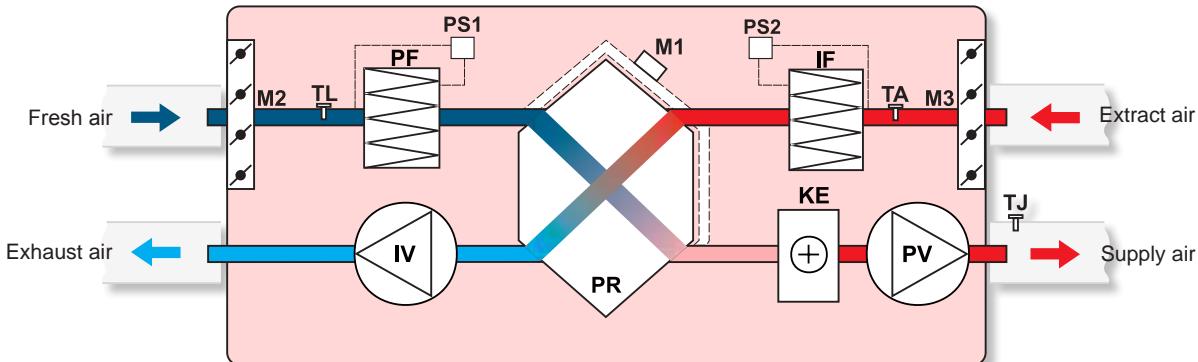
## RIS 1900HW EKO version with optional water heater



**IV** - exhaust air fan  
**PV** - supply air fan  
**PR** - plate heat exchanger  
**PF** - filter for supply air (class F7)  
**IF** - filter for extract air (class F5)  
**TA** - temperature sensor for extract air

**TL** - temperature sensor for fresh air  
**TJ** - temperature sensor for supply air  
**M1** - actuator of by-pass damper  
**PS1** - supply air differential pressure switch  
**PS2** - extract air differential pressure switch  
**EKA NV PH** - fresh air pre-heater

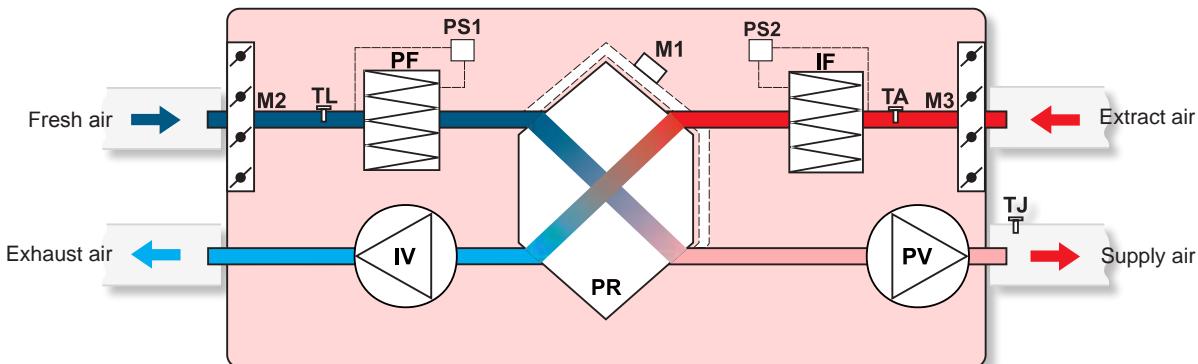
## RIS 2500HE EKO version with electrical heater



<b>IV</b>	- exhaust air fan
<b>PV</b>	- supply air fan
<b>PR</b>	- plate heat exchanger
<b>KE</b>	- electrical heater
<b>PF</b>	- filter for supply air (class F7)
<b>IF</b>	- filter for extract air (class F5)
<b>TA</b>	- temperature sensor for extract air

<b>TL</b>	- temperature sensor for fresh air
<b>TJ</b>	- temperature sensor for supply air
<b>M1</b>	- actuator of by-pass damper
<b>M2</b>	- actuator of fresh air damper
<b>M3</b>	- actuator of extract air damper
<b>PS1</b>	- supply air differential pressure switch
<b>PS2</b>	- extract air differential pressure switch

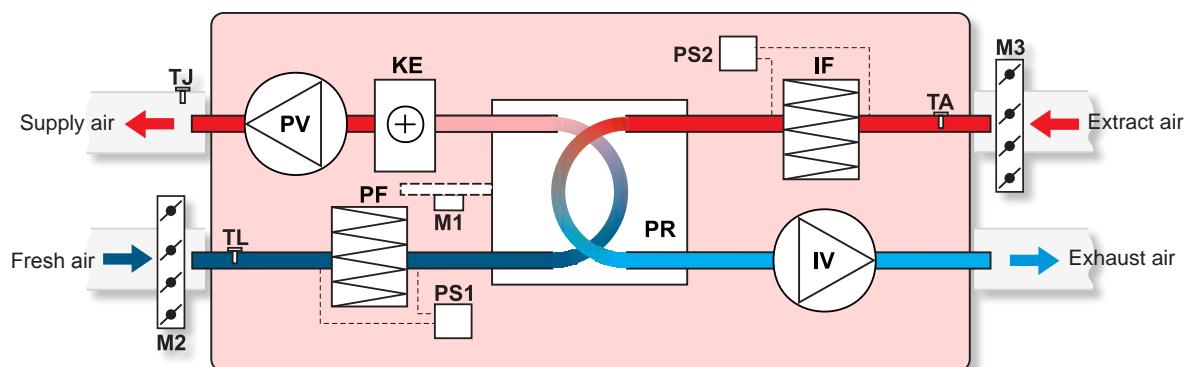
## RIS 2500HW EKO version with optional water heater



<b>IV</b>	- exhaust air fan
<b>PV</b>	- supply air fan
<b>PF</b>	- filter for supply air (class F7)
<b>IF</b>	- filter for extract air (class F5)
<b>PR</b>	- plate heat exchanger
<b>TA</b>	- temperature sensor for extract air
<b>TL</b>	- temperature sensor for fresh air

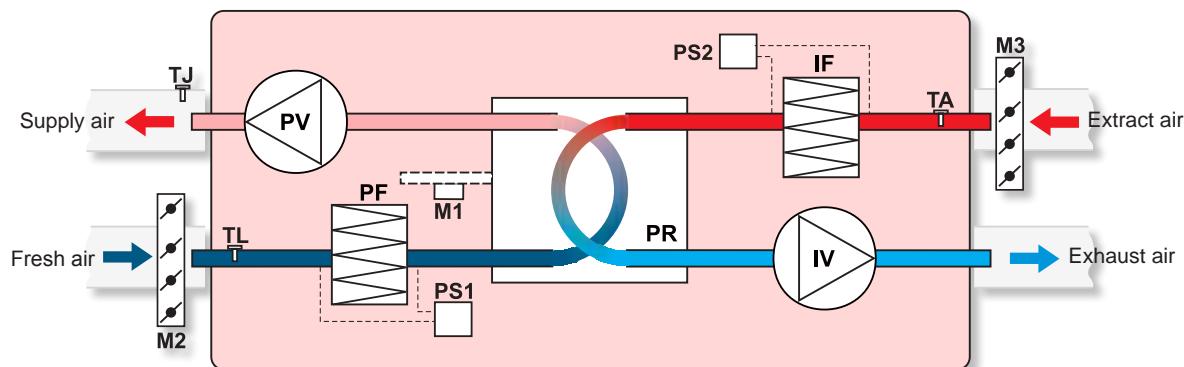
<b>TJ</b>	- temperature sensor for supply air
<b>M1</b>	- actuator of by-pass damper
<b>M2</b>	- actuator of fresh air damper
<b>M3</b>	- actuator of extract air damper
<b>PS1</b>	- supply air differential pressure switch
<b>PS2</b>	- extract air differential pressure switch

## RIS 3500HE EKO version with electrical heater



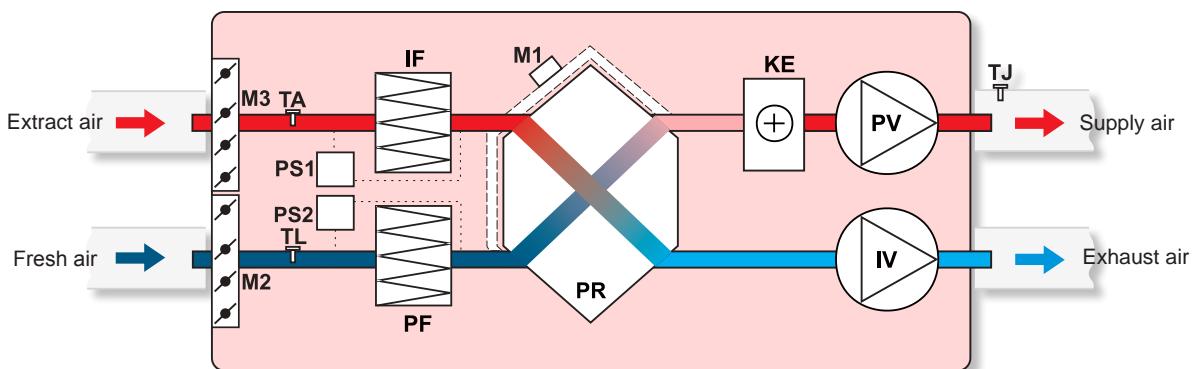
<b>IV</b>	- exhaust air fan	<b>TJ</b>	- temperature sensor for supply air
<b>PV</b>	- supply air fan	<b>M1</b>	- actuator of by-pass damper
<b>PR</b>	- plate heat exchanger	<b>M2</b>	- actuator of fresh air damper
<b>KE</b>	- electrical heater	<b>M3</b>	- actuator of extract air damper
<b>PF</b>	- filter for supply air (class F7)	<b>PS1</b>	- supply air differential pressure switch
<b>IF</b>	- filter for extract air (class F5)	<b>PS2</b>	- extract air differential pressure switch
<b>TA</b>	- temperature sensor for extract air		
<b>TL</b>	- temperature sensor for fresh air		

## RIS 3500HW EKO version with optional water heater



<b>IV</b>	- exhaust air fan	<b>TJ</b>	- temperature sensor for supply air
<b>PV</b>	- supply air fan	<b>M1</b>	- actuator of by-pass damper
<b>PR</b>	- plate heat exchanger	<b>M2</b>	- actuator of fresh air damper
<b>PF</b>	- filter for supply air (class F7)	<b>M3</b>	- actuator of extract air damper
<b>IF</b>	- filter for extract air (class F5)	<b>PS1</b>	- supply air differential pressure switch
<b>TA</b>	- temperature sensor for extract air	<b>PS2</b>	- extract air differential pressure switch
<b>TL</b>	- temperature sensor for fresh air		

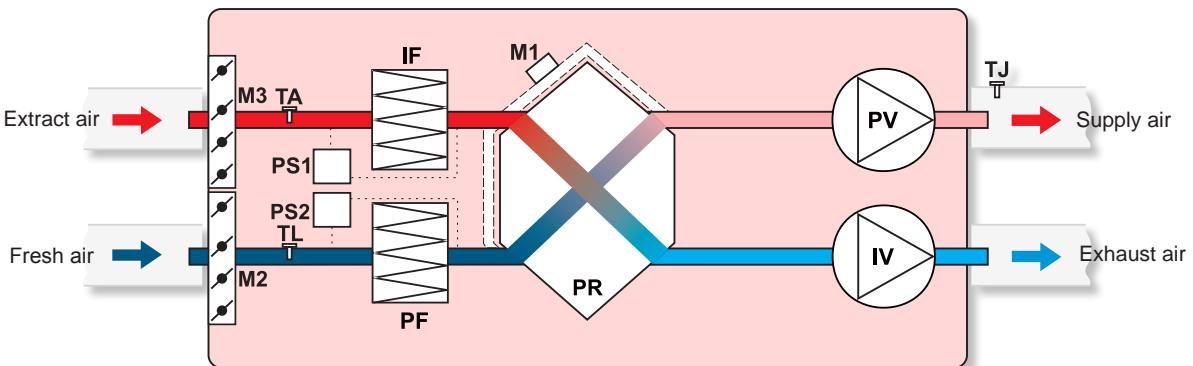
## RIS 5500HE EKO version with electrical heater



<b>IV</b>	- exhaust air fan
<b>PV</b>	- supply air fan
<b>PR</b>	- plate heat exchanger
<b>KE</b>	- electrical heater
<b>PF</b>	- filter for supply air (class F7)
<b>IF</b>	- filter for extract air (class F5)
<b>TA</b>	- temperature sensor for extract air
<b>TL</b>	- temperature sensor for fresh air

<b>TJ</b>	- temperature sensor for supply air
<b>M1</b>	- actuator of by-pass damper
<b>M2</b>	- actuator of fresh air damper
<b>M3</b>	- actuator of extract air damper
<b>PS1</b>	- supply air differential pressure switch
<b>PS2</b>	- extract air differential pressure switch

## RIS 5500HW EKO version with optional water heater



<b>IV</b>	- exhaust air fan
<b>PV</b>	- supply air fan
<b>PR</b>	- plate heat exchanger
<b>PF</b>	- filter for supply air (class F7)
<b>IF</b>	- filter for extract air (class F5)
<b>TA</b>	- temperature sensor for extract air
<b>TL</b>	- temperature sensor for fresh air

<b>TJ</b>	- temperature sensor for supply air
<b>M1</b>	- actuator of by-pass damper
<b>M2</b>	- actuator of fresh air damper
<b>M3</b>	- actuator of extract air damper
<b>PS1</b>	- supply air differential pressure switch
<b>PS2</b>	- extract air differential pressure switch